

Work Order ID 75580***75580***

Page 1

Tuesday, October 25, 2011 3:15:43 PM

Item ID: DSI 9235-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Quick Release Pip Pin

Stop ***NS2***

Start Date: 10/25/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/25/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *mk* Date: *11-10-25*

Tooling:

Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9235	Rev B

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile per PPP DSI9235 CHG001

Sulco

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

11/10/25

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

*Sulco**QC*

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI 9235 Location: 20PPP Rev: Draft11/10/25

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11/10/25ME
11-10-25

Picklist Print

Tuesday, October 25, 2011 3:15:43 PM

Page 1

Work Order ID: 75580

Parent Item: DSI 9235-011

Parent Item Name: Quick Release Pip Pin

Start Date: 10/25/2011

Required Date: 10/25/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A02.04.05New IssueNG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
BLRS-020 Pip Pin		Purchased	No			110	Each	17.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST283		17							
				118431		17							